



## 6000 -- 2K HS Clear

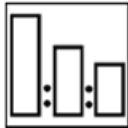
### Description:

This 2 coats Clearcoat system has an excellent adhesion on waterborne or solvent basecoats and is very easy to apply. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24h without intermediate sanding.

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### Suitable Substrates:

- **Genrock** basecoat
  - **Gen<sub>2</sub>o** basecoat
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Mix 2:1 with any of the following hardeners:

- H760 extra slow
  - H750 slow
  - H700 standard
  - H600 fast
  - H500 super fast
- Potlife: 5h at 20°C
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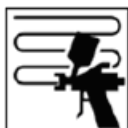
5-10% **General** Thinner  
16-18s / DIN 4 mm / 20°C

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Compliant 1.3 – 1.5 mm ( 2 spray passes)  
2.0 - 2.5 bar inlet pressure  
2 = 50 – 60 micron

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HVLP 1.3 – 1.5 mm ( 2 spray passes)  
0.7 bar atomization pressure  
2 = 50 – 60 micron

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Wait 10 min before increasing temperature  
Bake 20 min at 60°C panel temperature



## 6000 -- 2K HS Clear



Short Wave 8 min  
The object should be maintained at greater than 60cm from source.

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Wear suitable protection

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**Flash Point:** 25°C

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**Specific Gravity:** 0.985 kg/cm<sup>3</sup>

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**Solids Content:** 52.6 % by weight

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**Coverage:** 8 - 9 m<sup>2</sup>/l at 50 micron dry film thickness (theoretical)

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**SDS:** See the safety data sheet.