



# Genrock Basecoat

## Description:

Complete high quality acrylic polyurethane basecoat product range. Plain or metallic colors, based on 56 base colors including 15 Pearlescent and iridescent colors and 6 xirallic. High pigmented system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient. Minimal waiting time for the application of the top coat. The basecoat system can be used sometimes with 2K toners in quantities not exceed 25%.

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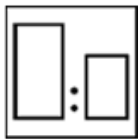
## Surface Preparation:

Old paint well sanded and surfaces well primed and prepared.

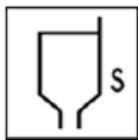
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## Suitable Substrates:

- Existing Finishes except TPA
- **“General”** 1 K or 2 K primers
- OEM Primer or EDP, sanded
- **“General”** Polyester Putties
- Bare metal substrates must be pre-primed with wash primer **9700**



75% “Genrock” thinners  
100% “Genrock” thinner for pearlescent 3 stage colors



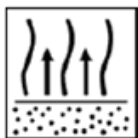
18-19 sec / DIN 4 mm / 20 °C (68 °F)



Compliant 1.3 – 1.4 mm  
2.0 – 2.5 bar inlet pressure  
HVLP 1.3 – 1.4 mm; 0.7 bars at the air-cap  
8 – 12 microns per coat



5 min. between coats. For metallic colors, a drop coat is recommended



Wait until fully matt before applying top coat.



## Genrock Basecoat

**Flash Point:** 23°C (73.4 °F)

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**Specific Gravity:** 0.94 – 1.16 kg/cm<sup>3</sup> (7.82 – 9.66 lbs/gal)

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**Solids Content:** 21.2 – 39.0 % by weight

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**Coverage:** 8 – 10 m<sup>2</sup>/l at 25 micron dry thickness

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**SDS:** See the safety data sheet