

## 2K BASECOAT

- Prepare existing or primed surface areas to P800 - 1200 Wet Finish.
- Areas that are required to have colour blended should be finished with a Grey Scourer Pad or P1200 - 1500 Wet.
- Recommended spray gun set up is 1.3mm-1.4mm fluid tip. 28-30 PSI spray pressure.
- Use Wax and Grease Remover to thoroughly clean surface using a wipe-on/wipe-off method.
- Use a Tack Rag to wipe surface gently prior to spraying.
- Mix Basecoat to recommended ratio with 2k Reducer.
- Apply single medium coats to achieve coverage (typically 24 depending on colour).
- Allow on average 10 minutes between coats to flash off or appear matte.
- For Metallic and Pearl colours, a final mist coat at a greater spraying distance should be applied to ensure proper metallic orientation and evenness.
- Metallic and Pearl colours should NOT be sanded before clear coat.
- Wait 20 minutes before clear coat application.

## 2K CLEAR COAT GUIDE

- Metallic and Pearl colours require a clear coat for gloss and protection.
- Recommended Spray Gun set up is 1.3mm-1.4mm fluid tip. 28-30 PSI spray pressure.
- Mix 2k Clear Coat with 2k Hardener and 2k Reducer to the recommended ratio.
- Strain thinned paint using a Paper Paint Strainer before use.
- If necessary, use a Tack Rag to wipe surface gently prior to spraying to remove any dust.
- Apply one single medium wet coat.

- Allow 10 minutes to flash off dry.
- Apply second full wet coat.
- Check job for adequate coverage and gloss.
- Allow to dry to recommended times.

## 2K SOLID COLOURS GUIDE

- Prepare existing or primed surface areas to P800 - 1200 Wet Finish.
- Areas that are required to have colour blended should be finished with a Grey Scourer Pad or P1200 - 1500 Wet.
- Use Wax and Grease Remover to thoroughly clean surface using a wipe-on/wipe-off method.
- Use a Tack Rag to wipe surface gently prior to spraying.
- Recommended Spray Gun set up is 1.3mm-1.4mm fluid tip. 28-30 PSI spray pressure.
- Mix 2k Solid Colour with 2k Hardener and 2k Reducer to the recommended ratio.
- Strain thinned paint using a Paper Paint Strainer before use.
- Use a Tack Rag to wipe surface gently prior to spraying to remove any dust.
- Apply one single medium wet coat.
- Allow 10 minutes to flash off dry.
- Apply second full wet coat.
- If recommended on Technical Data Sheet, apply a third coat after 10 minutes flash off.
- Check job for adequate coverage and gloss.
- Allow to dry for recommended times.



# SHOPPING LIST

- 2k Basecoat Colour
- 2k Clear Coat
- 2k Hardener
- 2k Reducer
- Gun Wash Thinners
- Paint Strainers
- P240 Sandpaper Dry
- P320 Sandpaper Dry
- P320 Sandpaper Wet
- P400 Sandpaper Wet
- P600 Sandpaper Wet
- P800 Sandpaper Wet
- P1200 Sandpaper Wet
- P1500 Sandpaper Wet
- P2000 Sandpaper Wet
- P2500 Sandpaper Wet
- P240 6" Velcro Disc
- P320 6" Velcro Disc
- P500 6" Velcro Disc
- Grey Scourer
- Red Maroon Scourer
- Tack Rag
- Masking Tape
- Wax and Grease Remover
- Masking Paper
- Rags
- Spray Gun
- Safety Mask
- Buff Pads
- Cutting Compound
- Polish & Wax
- Polishing Cloth

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**Mon - Fri:** 7:30am to 4:30pm  
**Sat:** 8:00am to 12:00 noon

