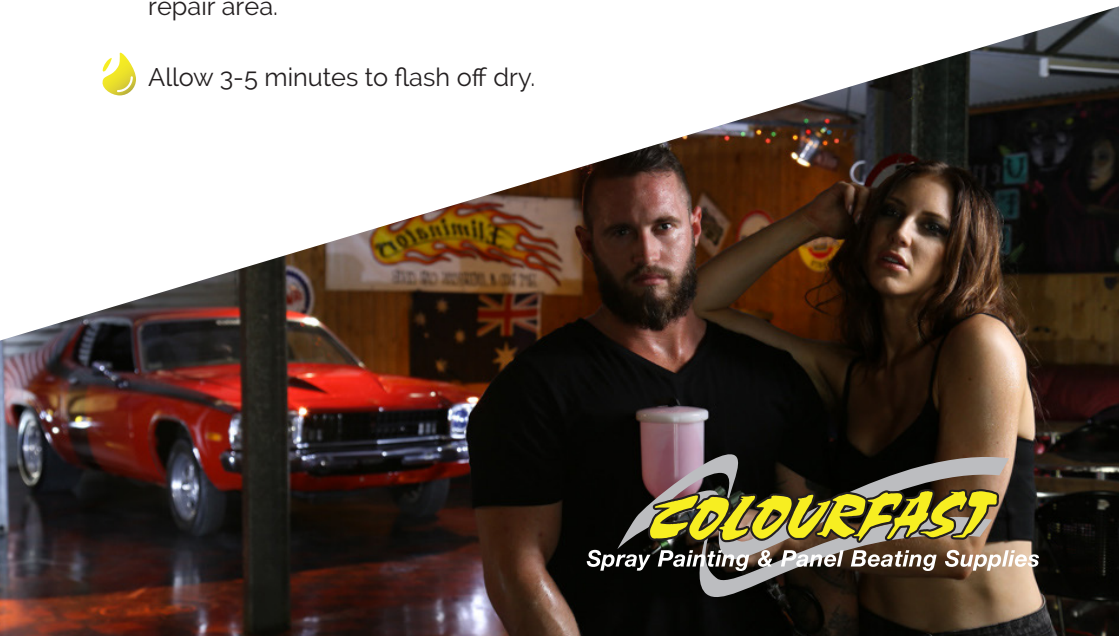


PRIMER FILLER GUIDE

- 🔥 Ensure surface is clean and dry.
- 🔥 Sand areas adjacent to repairs using P240-320 Grit Dry.
- 🔥 Use Maroon Scourer Pad to scuff the gloss off of areas that are hard to sand.
- 🔥 Use Wax and Grease Remover to clean the surface in wipe-on/wipe-off method.
- 🔥 Mix Primer Filler with appropriate Thinners or Hardeners in the recommended ratio.
- 🔥 A 1.8mm-2.0mm Spray Gun is recommended.
- 🔥 Apply a light first coat over the repair area.
- 🔥 Allow 3-5 minutes to flash off dry.
- 🔥 It is recommended that the first coat is the furthest distance out. Each coat after should be stepped in each time so there isn't a large build up on the edge of the primed area.
- 🔥 Allow sufficient drying time (usually 5-7 hours) for primer to cure.
- 🔥 Apply a contrasting colour mist guide coat such as black before sanding.
- 🔥 Initial sand with P400 Grit Wet or P240-320 Grit Dry.
- 🔥 Final sand with P800-1200 Grit Wet or P500-800 Grit Dry.



SHOPPING LIST

- Acrylic Primer Filler
- Acrylic Thinners
- 2k Primer Filler
- 2k Primer Hardener
- 2k Thinners
- P240 Sandpaper Dry
- P320 Sandpaper Dry
- P320 Sandpaper Wet
- P400 Sandpaper Wet
- P600 Sandpaper Wet
- P800 Sandpaper Wet
- P1200 Sandpaper Wet
- P240 6" Velcro Disc
- P320 6" Velcro Disc
- P500 6" Velcro Disc
- Red Maroon Scourer
- Mixing Cups
- Masking Tape 18mm - 36mm - 48mm
- Wax and Grease Remover
- Masking Paper
- Rags
- Spray Gun
- Safety Mask

31 Elliott Ct. Hillcrest
(07) 3800 8877
info@colourfastauto.com.au

Mon - Fri: 7:30am to 4:30pm
Sat: 8:00am to 12:00 noon

