



# MULTI 10

## A53

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### UNIVERSAL POLYESTER PUTTY

#### DEFINITION

**MULTI 10** is a fine, with high creamy texture and very easy to apply putty, with very good adhesion to different surfaces.

Its short drying time and fast hardening allows shorter sanding times.

Suitable for both manual and machine sanding.

#### PHYSICAL CHARACTERISTICS

<b>Nature:</b>	Unsaturated polyester	
<b>Colour:</b>	Cream	
<b>Specific weight:</b>	1,7 kg/l at 20°C	
<b>VOC:</b>	18 g/l Mixing Application	2004/42/EC - IIB(b)(250) 18g/l

#### AUXILIARY PRODUCTS

Hardener PBO

#### SUITABLE SURFACES

It may be applied on steel, aluminium, electrozinc-coated, galvanised and polyester surfaces.




When maximum protection is required apply on epoxy primer.

Do not apply on thermoplastic finishes and Wash Primers.

#### SURFACE PREPARATION









1 - Identify surface.

2 - Process:

PROCESS		Steel	Aluminium	Galvanised	Polyester UP-GFK
	P80	√	√	√	√
	P150	√	√	√	√
	DA93	√	√	√	√

## 1 – APPLICATION

## 2 – SANDING

	 WEIGHT	 100				 ORBITE					
10°C	100:2	6,5'	30'	TIME	INICIAL	7 - 5 mm	P120	P80			
20°C				5'				20'	DISTANCE	80 cm	P150
30°C				4'				15'	MAX. T	80°C	FINAL

## REMARKS

Do not add more hardener than specified. Mix thoroughly.  
It must be isolated before applying finish coating.  
Polyester putties will not harden at temperatures under +5°C.

## EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

## SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets.  
Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## GUARANTEE

In unopened original packaging, one year from manufacturing date.

### SUGGESTION:

**Polyester putty performance during the IR drying process depends on the lamp, distance, metal surface and specially the highest temperature reached.**

For any technical information contact with our Customer Attention Service or our Technical Department.  
ROBERLO SA declines any responsibility due to an incorrect use of the product.